

Vacuum Solution Nitriding Of Martensitic Stainless Steel

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Solution nitriding of martensitic stainless steels in a vacuum furnace is performed above the Ac3 temperature in the austenitic range where the solubility of nitrogen is high. Due to processing at high temperature, diatomic nitrogen can be used as the nitriding source because significant dissociation occurs at or above 1922°F (1050°C).

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Vacuum Solution Nitriding Of Martensitic Stainless Steel

Solution Nitriding is a nitriding process done in a special vacuum furnace at high temperatures and over pressure. It provides a nitrogen enriched structure to most stainless steels. It is primarily used for Martensitic materials where case depth of up to .040 deep is required. It can also be used on austenitic materials such as 300 series and PH materials.

Solution Nitriding - Ionic Technologies

The solution nitriding process, SolNit®, is performed in the austenitic phase of steel. At temperatures above 1922°F (1050°C), the thermal dissociation of nitrogen can be used to transfer into and solve nitrogen in stainless steels. Nitrogen case depth up to.1 inches (2.5 mm) can be reached in 24 hours.

Heat Treating Stainless Steel with Vacuum Nitriding ...

Access Free Vacuum Solution Nitriding Of Martensitic Stainless Steel materials may require aging or tempering after this process. It provides a deeper case depth than conventional nitriding and a corrosion resistant structure. Solution Nitriding - Ionic Technologies Vacuum Solution Nitriding Of Martensitic Stainless Steel throttle valve.

Vacuum Solution Nitriding Of Martensitic Stainless Steel

In the present work the nitriding process of different martensitic stainless steels was studied. As-quenched AISI 410, 410NiMo, 416 and 420 stainless steel samples were plasma nitrided at 300, 350,...

Martensitic Stainless Steels Low-temperature Nitriding ...

One exception is the solution nitriding treatment, which is done at very high temperatures (1,050–1,150 C, or 1,920–2,100 F), similar to those used in solution heat treatment. In those temperatures, the oxide layer is permeable, and the N₂ in the furnace atmosphere decomposes into atomic nitrogen when in contact with the metal surface.

Nitriding of Stainless Steels

Solution Nitriding (SolNit®) Solution Nitriding (SolNit®) is a thermo-chemical heat treatment process similar to case hardening, but it uses nitrogen instead of carbon as an alloying agent. Ipsen's industrial process SolNit® utilizes vacuum furnaces with high-pressure gas quenching capability for nitriding stainless steels. The process allows low-grade stainless steel to be hardened and used in everything from surgical instruments to household appliances.

Heat-Treating Furnaces for Solution Nitriding | Ipsen SolNit

tribution of the nitriding gas, and thus produces uniform case hardening of the work load (Fig. 2). The hot zone includes a work zone of approximately 36 in. wide × 30 in. C VACUUM GAS-NITRIDING FURNACE PRODUCES PRECISION NITRIDED PARTS Fig. 1 Vacuum furnace and control system.

vacuum varying pressure nitriding furnace

nitriding behaviors in martensitic stainless steels. Journal of Vacuum Science and Technology Part A: International Journal Devoted to Vacuum, Surfaces, and Films, 24 (5), 1795-1801. ... etched with Marble's solution 10 g copper sulfate in 100 ml

Previous heat treatment inducing different plasma ...

Solution nitriding is a new heat treatment to yield a high nitrogen case on stainless steels at 1100 ± 50°C. Combining experimental results and thermodynamic calculation steels are selected to give a hard martensitic or high strength austenitic case. Especially developed steels are discussed as well as the suitability of standard grades.

Stainless steels suited for solution nitriding ...

The paper discusses combined conditions of saturating martensitic steel with carbon and nitrogen using low-pressure atmospheres. The studied conditions include pre-carburizing, hardening heat treatment, and finishing nitriding, as well as pre-nitriding, subsequent carburizing, and heat treatment.

Use of Combined Methods of Successive Carburizing and ...

One of well-known wear- and corrosion properties improving technique is plasma nitriding, in which elemental nitrogen is introduced to the surface of a metal part for subsequent diffusion into the material. As a result, a compound, "white" layer and a diffusion zone are formed at the detail's surface.

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