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Kaizen is one of
the core

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principles of
The Toyota
Production
System, a quest
for continuous
improvement and
a single word
that sums up
Toyota's 'Always
a Better Way'
slogan. Kaizen
(English:
Continuous
improvement): A

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philosophy that helps to ensure maximum quality, the elimination of waste, and improvements in efficiency, both in terms of equipment and work procedures.

Kaizen - Toyota
Production

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Though Kaizen

was first
practiced in
Japanese
business after
the world war II
crises in Japan,
the word kaizen
started gaining
its popularity
from 2006 when
japan's Toyota

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Motors surpassed
General Motors,
becoming the
world's biggest
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manufacturers.
Kaizen was the
foundation of
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Basic stability
starts with a
well trained
workforce.

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Fortunately
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employees tend to know their jobs very well or we would all be in serious trouble.

However, Toyota in the 1950's learned some basic techniques about

supervision in production and

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how to further
improve the
skills and
capabilities of
work teams.
Specifically,
they adopted an

Basic Stability
is Basic to Lean
Manufacturing
Success

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Walks around the
frontline
environment of
the Genba also
ensure that the

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production
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system is
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correctly

adhered to.

Genchi Genbutsu

(English: Go and

see for

yourself): The

best practice is

to go and see

the location or

process where

the problem

exists in order

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to solve the
problem quickly
and efficiently.

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Eric Mayer

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Toyota and has
been developed
over many years.

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Toyota considers
quality control
as a key part of
the activities
to produce
products or
services
economically and
to be of a
standard, which
exceeds customer
needs. Customer
satisfaction is
at the heart of

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all Toyota ac
tivities. In
order to satisfy
customer needs
Toyota

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approach to
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Making kaizen
stick requires
basic stability

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of the process,
standard work of
the work

methods, and a
way for

management to
sustain the
gains from

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standardization.

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learn how to do

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effectively, and
so we recommend
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officially
forecast that it
would sell 9.34
million cars in
2007—which could

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make it the
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Principle where
you bring your
process
variability

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under control.

Once stability
is achieved it
brings

flexibility to
production

changes. It is
very important
in an ever

changing and
ever competitive
industry today

to align your
capability to

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produce based on
what the
customer wants.

Stability | Lean

Masters

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Steps to

Improvement

focuses on the

skills and

techniques

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Toyota Motor
Corporation

during the past
decades. This
workbook focuses
on the actual
training course
concepts and
methods used by
Toyota to
develop employee
skill level, a
core element of

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efforts were
impossible to
sustain due to a
lack of basic

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focus. So Pratt
- and UTC more
broadly with
their ACE
program -
continued to
pursue lean but
through kaizen,
not kaikaku, and
usually with
point kaizen
rather than

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system kaizen
involving whole
value streams or
model lines.

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