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Manual Forklift

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REPAIR PART 3

HEAD GASKET

TOYOYA 3Y Engine

Timing Marks

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Tricks How an

engine works -

comprehensive

tutorial

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featuring Toyota
engine
technologies

~~Toyota 4K Engine~~
~~restoration~~

~~Forklift wont~~
~~start after tank~~
~~change Toyota~~
Forklift Tire
Change

Toyota Forklift
No Start,
Excessive Fuel

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Forklift 4Y
Starting the 4Y
on the garage
floor

~~Toyota Forklift
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1No Start~~

~~Excessive Fuel~~

~~Final Update~~

~~Toyota Forklift~~

~~(8FGF/8FDF15-30~~

~~series)~~

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How to properly
remove and
replace a
distributor in
an engine by
marking it for
an easy repair.

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Toyota 4Y Engine

Repair Manual.

This repair

manual explains

the repair

points of the 4Y

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equipped on the
Toyota Forklift
Trucks. Please
make good use of
this manual for
your technical
service. This
repair manual
contains the
latest
information
available as of
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trouble

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removal,
disassembly,
inspection and
repair, assembly
and installation
of the various
components of
the 4 Y model
engine equipped
on the Toyota
Forklift Trucks.

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shooting,
removal,
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inspection and
repair, assembly
and installation
of the
components of
the 4Y model
engine in Toyota
forklift trucks.
This repair

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“This repair manual describes the description, construction, trouble shooting, removal, disassembly, inspection and repair, assembly and installation of the components of the 4Y model

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SYSTEM
LUBRICATION
SYSTEM STARTING
SYSTEM CHARGING
SYSTEM SST LIST
SERVICE

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the 4Y engine
OHV eight-
valve Capacity:
2237 cc 1987.09 -
1995.12 Toyota
Crown (YS132
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all the service
and repair
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about Toyota 4Y
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connector ENGINE
SPEED ADJUSTMENT

4Y.GM Engine

Idle up and
Idling Speed

Inspection and
Adjustment 1.

Warm up the
engine. Coolant
temperature:

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80°C (176°F) or
above Engine
oil: 70°C
(158°F) or above
Hydraulic oil
temperature:
50°C (122°F) or
above Auto choke
cancellation 2.
Install the
engine
tachometer. 3.

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Instructions for
Forklift Trucks.
common device
... Toyota FG18
/ 23 / engine 4P
/ was produced
from April 1978
to May 1982

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4Y Engine /
Toyota Forklifts
4Y Engine
Durability.

While the
average forklift
engine lifespan
is 10,000 -
20,000 hours,
the Toyota

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Forklift 4Y

engine is commonly known to run 30,000 - 40,000 hours.

The standard manufacturer warranty for the 4Y engine is 3 years or 6,000 hours, which is similar to other product lines.

However, through

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Support the
warranty can be
extended to 5
years or 10,000
hours.

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Toyota Mod.

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forklift that
has propane
fuel. I is a 4Y
engine. This was
an "AS IS" out
of a
lease/rental
fleet. It is
100% complete,
less the tank
and mount. I did
compression cold
tests before

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purchased and it was 190# on all cylinders. Plugs were clean.

Type

Propane fuel

*Trouble shooting
/adjustment,*

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